



Inspection Measurement Company

DIMENSIONAL & MECHANICAL CALIBRATION

Accredited to ISO/IEC 17025-2005 & ANSI/NSCL Z540-1-1994

Phone (616)531-3303

Fax (616)531-0153

Web Page: www.inspectionmeasurement.com

Email: inspectionmeasurement@yahoo.com

2291 Byron Center Ave. SW, Wyoming MI 49519

Angle Blocks/Angle Plates/Solid Squares/Protractors/V-Blocks		
Angle Blocks ¼ - 45 deg.	-----	\$12.00 per block
Right Angle Plates/Squares/V-blocks	-----	\$45.00 each
Protractors (bevel, square or round head)	-----	\$30.00 each
**Bore Gage/Hole Micrometer/I.D. Micrometer		
Bore Gage/Hole Mic./ID Mic.	-----	\$25.00 each
**Calipers		
4"/6"/8"/12"/18"	-----	\$20.00 each
**Calipers over 18"		
20"/24"/30"/40"/60"/80"	-----	\$50.00 each
Cylindrical Plug Gages – Class Z to Class X, add 35% for Class XX & XXX gages		
0.004-4.0" dia. (0-101mm)	-----	\$8.00 per plug
4.001-8.0" dia. (102-203mm)	-----	\$15.00 per plug
8.001-10.0" dia. (204-250mm)	-----	\$20.00 per plug
Cylindrical Ring Gages – Class Z to Class X, add 35% for Class XX & XXX gages		
0.030-0.250" dia. (1.0-6.35mm)	-----	\$20.00 per ring
0.251-4.0" dia. (6.36-101mm)	-----	\$15.00 per ring
4.001-10.0" dia. (102-250mm)	-----	\$18.00 per ring
Depth Micrometers		
0-3"	-----	\$35.00 each
0-6"	-----	\$40.00 each
0-9"	-----	\$55.00 each
0-12"	-----	\$70.00 each
Durometers		
Durometers – all brands	-----	\$85.00 each

** - Items can be done on-site.

Prices are subject to change without notice.

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Feeler Gages/Radius Gages		
Feeler Gages	-----	\$1.35 per leaf
Radius Gages - 1 Radii per leaf	-----	\$1.95 per leaf
Radius Gages - 5 Radii per leaf	-----	\$3.75 per leaf

Force Gages/Push/Pull Gages		
1/2 to 200 lbs.	-----	\$85.00 each
201 to 500 lbs.	-----	\$235.00 each

Gage Blocks – Rectangle or Square, Inch or Metric		
Grade 00 Gage blocks up to 4.0"	-----	\$3.20 per block
All other Grades up to 4.0"	-----	\$2.75 per block
Long Blocks over 4.0"	-----	\$2.50 per inch
0.007-0.9999" Non-standard size block (special)	-----	\$6.00 per block
1.0-3.9999" Non-standard size block (special)	-----	\$10.00 per block
4.0-20.0" Non-standard size block (special)	-----	Call for Quote
List individual serial numbers on the certificate	-----	\$0.50 per block
Serialize a number on the block	-----	\$2.50 per block
Set Master for Height Gages	-----	\$45.00

**Granite Surface Plate Calibration & Resurfacing		
Calibration Only - **25.00 Minimum charge per plate**		\$8.00 per sq. ft.
Resurfacing/Lapping & Calibration		\$18.00 per sq. ft
NOTE: If the surface plate is out by more than twice the allowable tolerance the resurfacing charge will be \$95.00 per hour. Minimum resurfacing charge on 12" x 12" or larger is \$50.00 per plate.		
Minimum On-Site Charge	-----	\$150.00
Travel Charge	-----	\$95.00 per hour

**Hardness Testers – Rockwell & Superficial		
Price per hour (est. 1-1/2 hour each)	-----	\$95.00 per hour
Price includes 2 scales, extra scales \$25.00 ea		Extra scales \$25.00 each
Minimum charge per hardness tester.	-----	\$145.00

**Height Gages		
0-12"	-----	\$25.00 each
0-18"	-----	\$35.00 each
0-24"	-----	\$45.00 each
Over 24"	-----	\$90.00 each

Height Masters		
0-12"	-----	\$150.00 each
0-18"/24"	-----	\$275.00 each
Riser Blocks	-----	\$90.00 each

** Indicators/ Dial Depth Indicators/ Bore Gage Indicators		
Dial, Digital & Test	-----	\$20.00 each
Indicator Testers – Cannot be done On-Site	-----	\$60.00 each

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Caliper Checker/Kalmaster/Mikemaster		
Caliper Checker/Kalmaster 0-6"	-----	\$85.00 each
Caliper Checker/Kalmaster 0-12"	-----	\$145.00 each
Caliper Checker/Kalmaster 0-24"	-----	\$345.00 each
Mikemaster 0-1"	-----	\$30.00 each
Mikemaster 0-3"	-----	\$90.00 each
Mikemaster 0-6"	-----	\$140.00 each
Mikemaster 0-9"	-----	\$190.00 each
Depth Micrometer 0-6"	-----	\$140.00 each
**Linear Measuring Machines/Linear Scales		
0-144" – Call for Quantity Discounts.	-----	\$150.00 each
Master Setting Discs – Class Z to Class X – add 35% for Class XX & XXX gages.		
0.004-4.0" dia. (0-101mm)	-----	\$14.00 per disc
4.001-8.0" dia. (102-203mm)	-----	\$20.00 per disc
8.001-10.0" dia. (204-250mm)	-----	\$25.00 per disc
**Micrometers		
0-5" Outside Micrometers	-----	\$20.00 each
6-12" Outside Micrometers	-----	\$25.00 each
Interchangeable Anvil Outside Micrometer	-----	\$45.00 each
Specialty Micrometer (point, blade, tube, etc.)	-----	\$25.00 each
Inside Micrometer Head - \$18.00 per extra anvil	-----	\$30.00 for mic. head
Micrometer Standards		
0.5-9.0"	-----	\$11.00 each
10.0-20.0"	-----	\$16.00 each
21.0-60.0"	-----	\$3.00 per inch
**Optical Comparators		
Calibrate, clean and certify (adjust when necessary or possible)		\$145.00 per unit
Pin Gages – Class ZZ		
0.011 – 1.0" with actual measured data	-----	\$0.95 per pin
0.011 – 1.0" In or Out of Tolerance only	-----	\$0.55 per pin
**Rulers/Tape Measure		
0-36"	-----	\$20.00 each
36-96"	-----	\$40.00 each
Snap Gages		
Set & Seal	-----	\$40.00 each
Spheres – CMM Spheres – Microhite Set Standard		
Spheres/CMM/Microhite Standard	-----	\$45.00 each
1-2-3 & 2-4-6 Blocks		
1-2-3 Blocks	-----	\$18.00 per block
2-4-6 Blocks	-----	\$24.00 per block

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Thread Plug Gages – 60 degree		
0.060 – 4.0” dia. (M1.6 – M100)	-----	\$10.00 per member
4.001 – 10.0” dia. (M100 – M200)	-----	\$18.00 per member
Special Gages – Non-Standard (UNS)	-----	\$28.00 per member

Thread Set Plug Gages – 60 degree		
0.060 – 4.0” dia. (M1.6 – M100)	-----	\$18.00 per member
4.001 – 10.0” dia. (M100 – M200)	-----	\$28.00 per member
Special Gages – Non-Standard (UNS)	-----	\$38.00 per member

Thread Plug & Ring Gages – NPT, NPTF, ANPT, BSPT		
0.060 – 2.0” dia. (M1.6 – M50)	-----	\$18.00 per member
2.0 – 6.0” dia. (M55 – M100)	-----	\$36.00 per member
BSPT Gages	-----	\$32.00 per member
Special Gages – Non-Standard	-----	Add \$15.00 to above prices

Thread Ring Gages – 60 degree		
0.060 – 4.0” dia. (M1.6 – M100)	-----	\$15.00 per ring
4.001 – 8.0” dia. (M101 – M160) w/supplied set plug	-----	\$22.00 per ring
Special Gages – Non-Standard (UNS)	-----	\$30.00 per ring

Thread Ring Gages – BSPP/ACME/BUTTRESS		
0.060 – 2.0” dia. (M1.6 – M50)	-----	\$28.00 per ring
2.001 – 4.0” dia. (M51 – M100)	-----	\$32.00 per ring
4.001 – 8.0” dia. (M101 – M150)	-----	\$38.00 per ring
Special Gages – Non-Standard	-----	Add \$25.00 to above prices

Thread & Gear Wires		
Wires	-----	\$4.00 per wire

Torque Wrenches and Torque Transducers/Testers		
0-600 in.lb/0 – 250 ft.lb Torque Wrench	-----	\$50.00 each
250 – 600 ft.lb Torque Wrench	-----	\$100.00 each
Torque Transducer/Tester up to 600 ft.lbs	-----	\$150.00 per transducer

Weights		
Individual Weights – 10 grams to 50 lbs.	-----	\$18.00 per weight
Weight Sets	-----	\$95.00 per hour

**Weight Scales		
0 – 100 lbs – Calibration done at IMC’s facility	-----	\$45.00 each
101 – 1000 lbs – Calibration done at IMC’s facility	-----	\$95.00 each
0 – 1000 lbs – Calibration done On-Site (customer’s facility)	-----	\$115.00 each

Minimum charge for in-house calibrations (IMC’s facility)	\$30.00
Travel charge – If more than 15 miles from IMC’s facility	\$95.00 per hour
Minimum charge for on-site calibrations	\$150.00
RUSH Service - Guaranteed 5 working day turn around	\$25.00 per gage

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